



Steel Construction Certification Scheme Limited

4 Whitehall Court, Westminster,
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: sccs@steelconstruction.org

www.steelconstruction.org

Welding Certificate

2273 – CPR – 0270 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0270.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer	Hewaswater Engineering Ltd
Facilities of the Manufacturer:	Hewaswater, Lower Sticker, St Austell, Cornwall, PL26 7JF
Standard	BS EN 1090-2: 2018
Execution Class	up to EXC 3 according to BS EN 1090-2:2018
Welding Process(es)	111 - manual metal arc welding 131 - MIG welding with solid wire electrode 141 - TIG welding with solid filler material (wire/rod)
Base Material(s)	Up to and including S355JR according to BS EN 10025-2
Responsible Welding Coordinator	Lynn Sykes – competency assessed by SCCS approved course (up to and including EXC 3)
Alternate	
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.
Date of first issue	July 2014
Date of this issue	14 August 2018
Date of expiry	13 August 2021
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

Scheme Manager:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI



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EC Certificate of Factory Production Control (FPC)

2273 – CPR – 0270

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011
(the Construction Products Regulation or CPR)
it has been stated that the construction product:

Structural Components for Steel Structures

Harmonised	Type / Execution Class of the Construction Product	Declaration Method
BS EN 1090-1: 2009 + A1:2011	Load bearing and welded structural steel components up to EXC 3 according to BS EN 1090-2:2018	1, 2, 3a and 3b table A.1 of BS EN 1090-1: 2009 + A1:2011

placed on the market by

Hewaswater Engineering Ltd

and produced in the factory(ies)

Hewaswater, Lower Sticker, St Austell, Cornwall, PL26 7JF

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the notified body No. 2273 – Steel Construction Certification Scheme Ltd - has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

Attestation This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the standard: **BS EN 1090-1: 2009 + A1:2011** were applied.

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